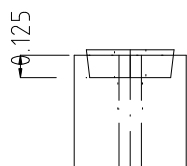
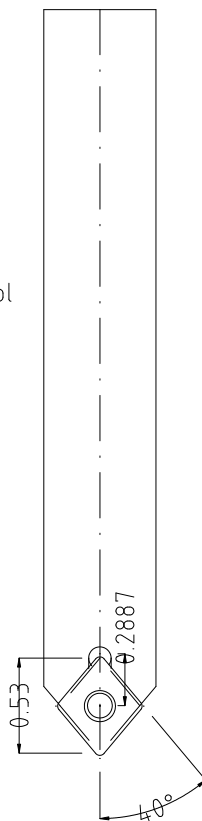


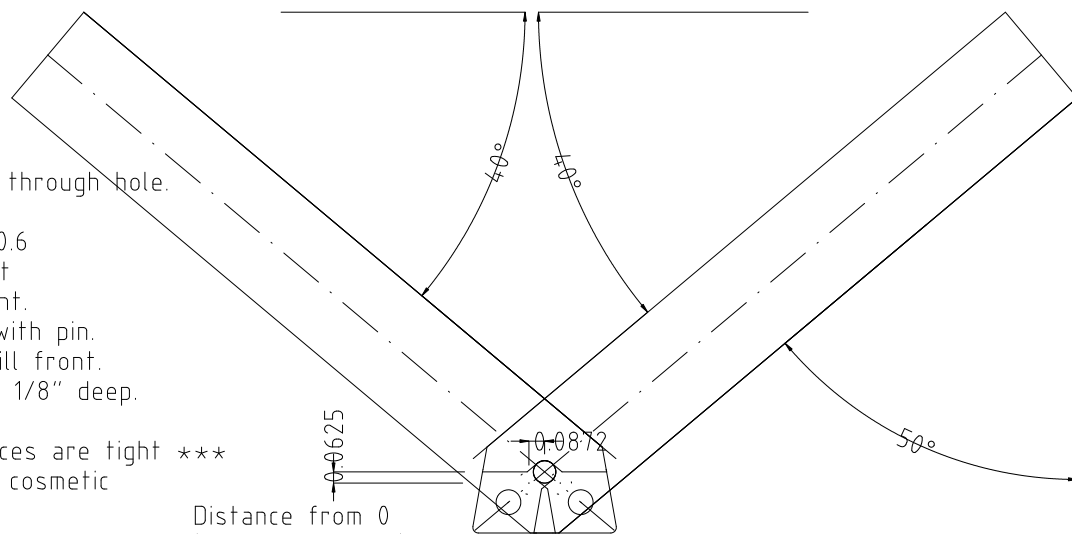
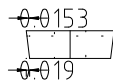
5/8" CCMT (32.51) neutral tool
 Craig Durland
 craigd@zenkinetic.com



1/8" pivot pin
 1/8" reamed through hole



- 1) Drill & ream 1/8" through hole.
This is (0,0).
 - 2) Drill & tap M3.5x0.6
 - 3) Mill 1/8"x1/8" slot
from (0,0) to front.
 - 4) Attach to table with pin.
Leave room to mill front.
 - 5) Mill insert pocket 1/8" deep.
 - 6) Mill front.
- *** Marked tolerances are tight ***
 Unmarked are cosmetic



Distance from 0
 (for 1/8" endmill)
 when part is rotated
 about (0,0) (ie the pivot)

